

BEKO TECHNOLOGIES GmbH



27 - 29 November 2017 | Berlin, Germany



BEKO TECHNOLOGIES - WHO WE ARE?

- Founded in 1982 by <u>Be</u>rthold <u>Ko</u>ch
- Independent, family owned company
- Headquarters in Neuss, Germany
- More than 500 employees worldwide
- 6 production sites (Germany, USA, India and China)
- Approximately 86 Mio. € turnover 2016
- Customer focussed, global sales and service organization





Radical innovations since "1982"

1982 - BEKOMAT®

Pioneering: worlds first electronically level-controlled condensate drain.

1995 - DRYPOINT® M

The exceptionally efficient compressed air membrane dryer.

2007 - BEKOKAT®

Catalytic converter to generate and guarantee oil-free and germ-free compressed air.



2016 - DRYPOINT® M eco

The first compressed air membrane dryer with an adjustable pressure dew point.

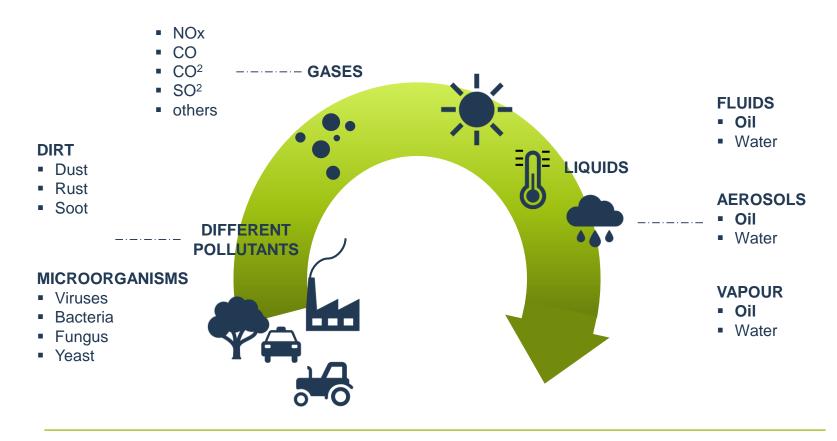
2013 - METPOINT® MMA

System for continuous and reliable monitoring of medical compressed air (aer medicalis).

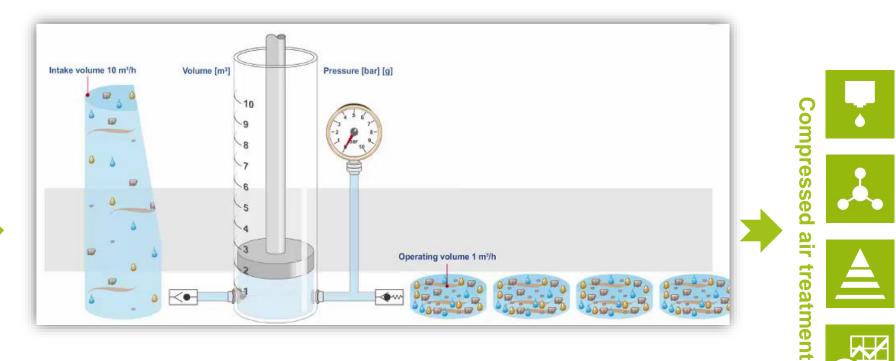
2009 - METPOINT® OCV

Worlds first certified measurement system for the detection, logging and monitoring of residual oil vapor in compressed air.

Influencing factors



Do not underestimate your compressed air quality!

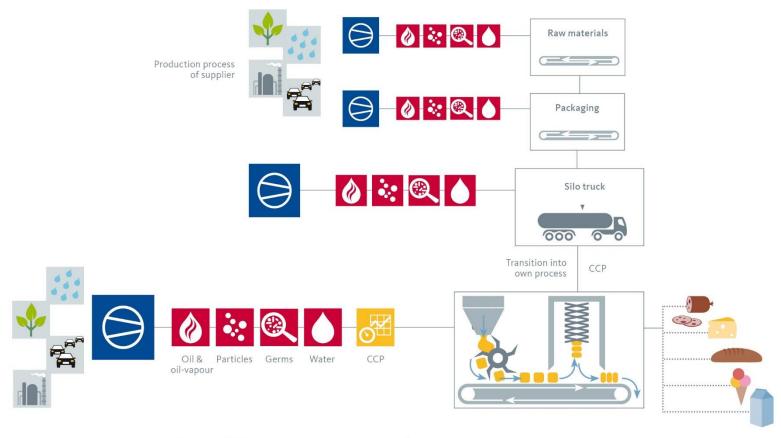




"A safe process is the key to success!"



Example of a food production process



Intake air Ambient air Compressed air generation (Compressor)

Compressed Air Treatment acc. to ISO 8573

Measuring the compressed air quality

Production process in food- and packaging industry

Quality classes according to ISO 8573-1

Quality Class	Solid particles, max. number of particles per m ³			Pressure dew point	Oil (incl. vapour)
	0,1 μm – 0,5 μm	0,5 μm – 1,0 μm	1,0 µm – 5,0 µm	(°C)	(mg/m³)
0	In accordance with the device operator's or supplier's specification, stricter requirements than class 1				
1	≤20.000	≤400	≤10	≤-70	≤0.01
2	≤400.000	≤6.000	≤100	≤-40	≤0.1
3		≤90.000	≤1.000	≤-20	≤1
4	1-1	-	≤10.000	≤+3	≤5
5	_	_	≤100.000	≤+7	> 5
6	-	-	_	≤+10	-

Proven on-line measurement equipment



Humidity

ISO 8573-3

Electrical dew point transmitter

-60 ... +40° Ctd



Particles

ISO 8537-4

Laser particel counter

>0.1 ... 5.0 μm

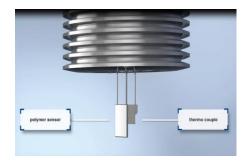


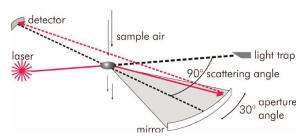
Oil content

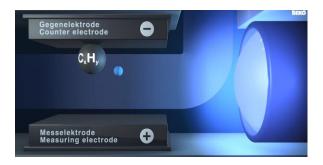
ISO 8537-5

PID-Sensor

<0.01 ... 5.0 mg/m³







Checklist influencing factors & control points

Environmental / intake air conditions

Location of air intake?

Atmospheric composition?

Special characteristics ? (pollen, soot, builder s dust ...)

Compressor room

Location ? Conditions ?

Kind of compressor?

(performance, maturity, model, controller, service interval ...)

Compressed air receiver, pipe work etc.

Compressed air treatment

Central / decentral

✓ Water separator

✓ Pre-filter

Drying

✓ Afterfilter

Sterile filter

Measurement technology

Condensate draining

Condensate treatment

Products from suppliers

Certificates?

Specifications?

✓ Direct/indirect contact

How do you ensure the quality of your compressed air!

Complete solutions for the quality of your compressed air !



Thanks for listening!

